

FLEX SOFT NO CUT

XP3456 - A4 x 25 sheets including B paper · XP3458 - A3 x 25 sheets including B paper

Flex Soft No Cut is a 2 paper system which produces single colour transfers for textile application. The easy to use laser paper can produce intricate detail designs with absolutely no weeding necessary.

A4 samples are available free of charge upon request. Xpres cannot be held responsible for any copier/printer breakages.

STEP BY STEP

STEP 1

Print the design on the frosted matt side of the A Foil coloured sheet in **mirror image**. The design will need to be printed in black for standard colours and metallics, and white for neons.

STEP 2

Place the coloured A Foil printed side face up on the lower (pre heated) plate, place the B Paper face down on top of the A-Foil and cover with a silicone sheet to protect the press.

STEP 3

Press the coloured A Foil and B Paper together for 90 - 120 seconds at 130 - 140°C medium pressure.

STEP 4

Immediately after pressing, peel the B Paper away from the coloured A Foil paper in one smooth motion.

STEP 5

Trim the edges around the design on the coloured A Foil, position the transfer onto the garment and press for the required time and temperature for the textile being used.

STEP 6

Remove the garment from the heat press, allow to cool and peel cold. Re-cover with a new silicone sheet and re-press for 30 seconds for fixing.

PRINT SETTINGS

PAPER MODE: Transparent/Films

IMAGE MODE: Mirror Image - CMYK (not RGB)

FEEDING: Bypass (manual feed)

Print in black for standard colours and metallics. Print in white when using neon colours.

SUITABLE FOR

COTTON

POLYESTER

POLYESTER/COTTON (uncoated garment only)

TRANSFER SETTINGS

	B paper to A foil	Cotton Poly/Cotton	Polyester
TIME	90 - 120 secs	30 secs	30 secs
TEMP	130 - 140°C	135 - 155°C	135°C
PRESSURE	Medium (2-3 bar)	Medium (2-3 bar)	Medium (2-3 bar)
PEEL	Immediate	Cold	Cold
Re-press for 30 secs for fixing			

CARE INFORMATION

WASH UP TO 40°C

DO NOT TUMBLE DRY

CAN BE IRONED (inside out)

ACCREDITATIONS

OEKO-TEX®
CONFIRMED BY TESTS
STANDARD 100
HOHENSTEIN HTTI
Tested for harmful substances.
www.oeko-tex.com/standard100

CLASS 1



FOREVER 
DIGITAL TRANSFER APPLICATIONS TECHNOLOGY

PLEASE NOTE: The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Flex Soft No Cut shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Flex Soft No Cut has been tested using Kustom Kit garments, use on other garment brands can not be guaranteed and should be tested prior to purchasing this material.



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