

Roland CX/GX-24

Cutting depths



Garment films

Extra Flex/Glitter : 100-120gf

Flexi Cut : 100-120gf (flock blade recommended)

Multi Flex: 100-120gf

Premium Flock : Use a flock blade 90-120gf

Promo Flock : Use a flock blade 60-90gf

Easy Cut : 60 -80gf

Ultra Cut :100-110gf

Sparkle : 120-160gf (flock blade recommended)

Textile Foil : 120-160gf (flock blade recommended)

Thermo Reflective : 100-120gf (peel protective pink backing before cutting)

Super Flex/Nylo Flex/Easy Flex : 90-100gf

Xpres Cut Sign Vinyl : 100-110gf

Print and cut materials

Ultragraphics Ink Jet Dark (XP3127/28) : 70-90gf

Subli-Flock (XP3120/21) : 100-120gf using a flock blade (XP2005)

Colour Trans Dark Jet (XP3132/33) : 50-70gf

Ink Jet Self Adhesive Vinyl (XP3124/25) : 80-100gf

Dark Laser (XP3128/29) : 50-80gf

Use the 'TEST' button on the cutter to obtain the correct depth, by starting at the recommended minimum depth above, increasing in increments of 10gf.

All forces above have been taken using a new blade, and can differ from cutter to cutter.



Tel: 01332 855085 Fax: 0800 9808082

Technical Support: 01332 858333

Oakridge Park, Trent Lane

Castle Donington,

Derbyshire. DE74 2PY