**STEP BY STEP**

**Step 1**
Print your design on to the smooth matt side (*Mirror image*) Film blade required.

**Step 2**
Weed away any excess material

**Step 3**
Place transfer face down onto the garment with the polyester backing on top and press for 15 seconds at 165°C

**Step 4**
Remove the polyester backing cold

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**DURABILITY**

<table>
<thead>
<tr>
<th>60°C</th>
<th>75µ</th>
<th>Matt</th>
<th>Cold</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inside Out</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**MICRONS**

75µ

**PRODUCT INFORMATION**

**SIZE:** 50cm & 75cm wide x 25m rolls

**CUTTING FORCE:**
- Film blade
  - Roland: From 45gf
  - Mimaki: From 35gf

**APPLICATION TAPE:**
- No

**PU or PVC**

PU

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**SUITEABLE FOR** - White garments only

- Cotton
- Polyester
- Polyester/Cotton

Uncoated garments only

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**PRINT SETTINGS**

Refer to ‘Textile Transfer Print Settings’ sheet.

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**TRANSFER SETTINGS**

<table>
<thead>
<tr>
<th>TIME</th>
<th>15 seconds</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEMPERATURE</td>
<td>165°C</td>
</tr>
<tr>
<td>PRESSURE</td>
<td>Medium</td>
</tr>
<tr>
<td>PEEL</td>
<td>Cold</td>
</tr>
</tbody>
</table>

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**CARE INFORMATION**

- Up to 60°C inside out
- *Do not* dry clean
- Can be tumble dried
- *Do not* iron

**STORAGE:** Store vertically in a dry room between 15-30 °C

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**SIDEWAYS NOTES:**

*The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Solvent Light shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Solvent Light has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.*

500mm x 750mm samples are available free of charge upon request.