



INSTRUCTION & INFORMATION

SUNMARK

XP3080 - 50cm wide

Sunmark is a low temp applied heat transfer film for the application on to awnings. With a range of different colours Sunmark is the perfect choice for awning decoration. Sunmark has low temperature application, meaning it can often be applied to heat sensitive products.

A4 samples are available free of charge upon request, for larger samples 1m rolls are available to purchase.

STEP BY STEP

STEP 1

Cut your design in mirror image. Film blade required.

STEP 2

Weed away any excess material.

STEP 3

Place transfer face down onto the garment with the transparent backing on top and press for 15 seconds at 100°C.

STEP 4

Peel the transparent backing cold.

DURABILITY	MICRONS	FINISH	TACK	PEEL	PU OR PVC
N/A	160**	Semi Matt	Low	Cold	PVC**

** Burgundy & Cream are 90 microns and are PU.

PRODUCT INFORMATION

SIZE: 50cm wide x 1m, 5m, 10m rolls

CUTTING FORCE: Film blade (0.25) from 150gf *

TRANSFER LAYERING: No

SUITABLE FOR

AWNINGS

ACCREDITATIONS



TRANSFER SETTINGS

TIME	15 seconds
TEMP	100°C
PRESSURE	Medium
PEEL	Cold

CARE INFORMATION

STORAGE (Store vertically in a dry room between 15-30°C)

* All force testing has been undertaken using a NEW blade on a Roland GS24. The force will increase with the age of the blade, therefore always test prior to use.

PLEASE NOTE: The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Silicone 500 shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Silicone 500 has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.



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