# xpres INSTRUCTION & INFORMATION

# **SUBLI® BLOCK SOFT TURBO**

# XP3063 50cm wide x 25m $\cdot$ XP3064 75cm wide x 25m

Subli Block Soft Turbo is a thin, opaque textile transfer print media which eliminates bleed through on sports shirts, which has now been developed with a hotmelt backing for quick pressing at low tempertures. Use on sublimation printed textiles and dyed polyester sportswear to avoid dye migration.

50cm & 75cm samples are available free of charge upon request.

### STEP BY STEP

#### **STEP 1**

Print your design on the smooth matt side (**Do not mirror image).** Allow to dry for 2 hours.

#### **STEP 2**

Weed away any excess material. Cover the transfer with application tape and using a hard squeegee, using heavy pressure, remove any air bubbles. Turn over and peel the backing away.

#### **STEP 3**

Place transfer face up onto the garment (application tape on top) cover with a silcone sheet and press for 5 seconds at 130°C.

#### **STEP 4**

Once pressed, remove the silicone sheet, take the garment off the heat press, wait a few seconds and peel warm.



## **PRINT SETTINGS**

Refer to 'Textile Transfer Print Settings' sheet.

MICRONS	FINISH	ТАСК	PEEL	PU OR PVC
120	MATT	YES	WARM	PU

PRODUCT INFORMATION				
SIZE:	50cm & 75cm wide x 5m & 25m rolls			
<b>CUTTING FORCE:</b>	Film Blade * (Roland: from 70gf. Mimaki: from 70gf)			
<b>APPLICATION TAPE:</b>	High Tack or Universal			
DRYING TIME:	2 hours			

SUITABLE FOR	
POLYESTER	
POLYESTER / COTTON	

TRANSFER SETTINGS		
TIME	5 seconds	
ТЕМР	130°C	
PRESSURE	Medium	
PEEL	Warm	

CARE INFORMATION			
WASH UP TO 40°C INSID	EOUT		
DO NOT DRY CLEAN			
DO NOT TUMBLE DRY			
CAN BE IRONED INSIDE	TUC		
STORAGE (Store vertically i	n a dry room betw	en 15-30°C)	

\* All force testing has been undertaken using a NEW film blade on a Roland SP300I and a Mimaki CJV150-75. The force will increase with the age of the blade, therefore always test prior to use.

**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Subli Block Soft Turbo shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Subli Block Soft Turbo has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.

