

## SUBLI TEX®

XP3144 - A4 sheets · XP3143 - A3 sheets

A twill textured transfer paper printed using a sublimation printer for heat transfer application onto cotton, polyester and polycotton textiles.

A4 samples are available free of charge upon request. Xpres cannot be held responsible for any copier/printer breakages.

### STEP BY STEP

#### STEP 1

Print your design on the textured side of Subli Tex along with the Xpres Cut Plus registration marks. (Templates can be found at [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk))

- **Do Not Mirror Image**

#### STEP 2

Contour cut using the Xpres Cut Plus process - (The manual for this process is available to download from [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk)) Flock blade required (100-120gf).

#### STEP 3

Weed away any excess material, remove the transfer and position on the garment by hand.

#### STEP 4

Cover the transfer with two silicone sheets and press for 50 seconds at 170°C.

#### STEP 5

Remove the silicone sheet when hot.

### PRINT SETTINGS

Please visit [www.xprestechnical.co.uk](http://www.xprestechnical.co.uk) for the relevant printer profile.

### SUITABLE FOR

**COTTON**

**POLYESTER**

**POLYESTER/COTTON** (uncoated garment only)

### TRANSFER SETTINGS

<b>TIME</b>	50 seconds
<b>TEMP</b>	170°C
<b>PRESSURE</b>	Medium
<b>PEEL</b>	Hot

### CARE INFORMATION

**WASH UP TO 60°C INSIDE OUT**

**CAN BE TUMBLE DRIED**

**DO NOT DRY CLEAN**

**CAN BE IRONED INSIDE OUT**

### ACCREDITATIONS

OEKO-TEX®  
CONFIDENCE IN TEXTILES  
STANDARD 100  
HOHENSTEIN HTTI  
Tested for harmful substances.  
[www.oeko-tex.com/standard100](http://www.oeko-tex.com/standard100)

**CLASS 1**



**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Subli Tex shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Subli Tex has been tested using Kustom Kit garments, use on other garment brands can not be guaranteed and should be tested prior to purchasing this material.