



Decorating System Time, Temperature & Pressure Settings

Consult your blanks provider for specific required settings
Results may vary depending on your specific blank and heat press
Consult your heatpress provider for calibration and specific use instructions

VersiFlex Light Paper					
Selected Blanks	Time (Seconds)	Temp °F	Temp °C	Manual Press Setting	Pneumatic Press (PSI)
Cotton	30	375	190	High	40
Fabric Blends	30	375	190	High	40
Organza	30	375	190	High	40
Tulle	30	375	190	High	40
Nylon	30	375	190	High	40
Chiffon	30	375	190	High	40
Velvet	30	375	190	High	40
Spandex	30	375	190	High	40
Modal	30	375	190	High	40
Suede	30	375	190	High	40
Uncoated Wood	30	375	190	Medium	30
Unglazed Ceramic	30	375	190	Medium	30
Sublimation HTV					
Blanks	Time (Seconds)	Temp F	Temp C	Manual Press Setting	Pneumatic Press (PSI)
HTV Blanks	15	310	150	Medium	30

For best results cure in an open press for one minute before cutting.

TruePix Sublimation Paper					
Selected Sublimation Blanks	Time (Seconds)	Temp F	Temp C	Manual Press Setting	Pneumatic Press (PSI)
Ceramic Mug	150-300	350-400	180-205	High	40
Stainless Steel Tumblers	75	365	185	High	40
Polyester Fabric	45	400	205	High	40
Neoprene	45	400	205	High	40
Metal	60	400	205	High	40
Unisub Products	60	400	205	High	40
Glass	420	400	205	High	40
Ceramic Tiles	420	400	205	High	40
Acrylic	60	375	190	High	40
MDF	60	400	205	High	40
Felt	60	400	205	Medium	30
Marble	120	390	200	High	40
Sublimation HTV	15	310	150	High	40
Polyester Linen	60	400	205	High	40
Polyester Coated Wood	60	400	205	High	40